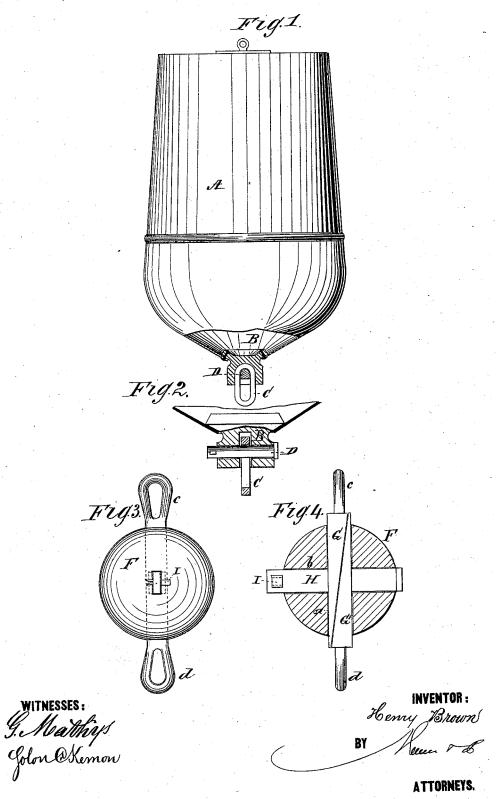
## H. BROWN.

## Mooring-Attachments for Buoys.

No.157,785.

Patented Dec. 15, 1874.



## UNITED STATES PATENT OFFICE.

HENRY BROWN, OF CHARLESTON, SOUTH CAROLINA, ASSIGNOR TO HIM-SELF AND JOHN F. TAYLOR, OF SAME PLACE.

## IMPROVEMENT IN MOORING ATTACHMENTS FOR BUOYS.

Specification forming part of Letters Patent No. 157,785, dated December 15, 1874; application filed November 7, 1874.

To all whom it may concern:

Be it known that I, HENRY BROWN, of the city and county of Charleston and State of South Carolina, have invented a new and useful Improvement in Ballast-Balls and Cast-Iron Bottom Plates of Buoys; and I do hereby declare that the following is a full, clear, and exact description of the same, reference being had to the accompanying drawing, forming a part of this specification, in which—

Figure 1 is the shell of the buoy with lower portion broken away, showing the bottom plate and connection. Fig. 2 is a detailed view of bottom plate and connections. Fig. 3 is the ballast-ball and connection. Fig. 4 is a

section of the same.

The object of my invention is to provide a means of replacing the worn-out mooring of buoy-bottoms and ballast-balls without the expense, time, and trouble usually involved in the repairs of the same. It consists in making the cast-iron bottom plate of the buoy with a pocket, which receives a detachable mooring-link to be fastened therein by a keyed bolt. It also consists in casting the ballast-ball with two square holes, which intersect each other at right angles at the center, one of which said holes receives the tapering shanks of two loops, and the other a bolt, which passes through said shanks and locks them

In the drawing, A represents the shell of the buoy, which floats upon the water, and is partly immersed in the same. B is the castiron bottom plate, which is attached to the shell by bolts in the usual way, and is fashioned into a downwardly-opening pocket. Said pocket receives the detachable mooring-link C, which connects the buoy with the ballast-ball. D is a flat-sided bolt, which passes through the pocket, and secures the link C. Said bolt is made with a flat side, to prevent turning and chafing, and is fastened with a split key. F is the ballast-ball, cast with the

central and transverse holes a b, of which a receives the shanks G G' of the loops c and d, and b receives the bolt H, which passes through slots in said shanks, and is itself fastened by a split key, I, thus locking the loops fast to the ballast-ball in a manner that is easily detachable. The said holes a and b are made square to prevent turning and chafing, and the shanks G G' are made wedge shape to drive up tight and secure the loops in the center.

As buoys are now constructed, the link is cast in the buoy-bottom, and the loops cast in the ballast-balls. Now, as these connections wear out in a few years, the entire buoy has to be transported at a great expense and loss of time to a machine-shop to be repaired, and the ballast-balls, which frequently weigh over one thousand pounds, have to be cast entirely aside.

My improvement obviates all this expense, loss of time, and waste of material by making the mooring-link and ballast-ball loops detachable, as hereinbefore described, by means of which a worn-out link or loop may be replaced by a new one in a very short time and in a manner the economy of which is obvious.

Having thus described my invention, what

I claim as new, is-

1. The combination, with the bottom plate of a buoy, of a detachable mooring-link, substantially as and for the purpose described.

2. The combination of the bottom plate B, the detachable mooring-link C and the bolt D, substantially as and for the purpose described.

3. The combination of the ballast-ball F, constructed as described, with the slotted and tapering shanks G G', of the loops, and the locking-bolt H, substantially as and for the purpose described.

H. BROWN.

Witnesses:

FRED. BROTHERHOOD, ROLLO G. MURDOCK.